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**EUROPEAN PATENT APPLICATION**

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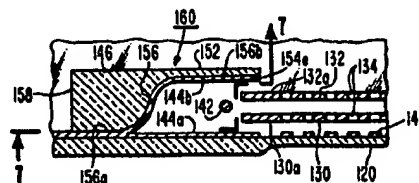
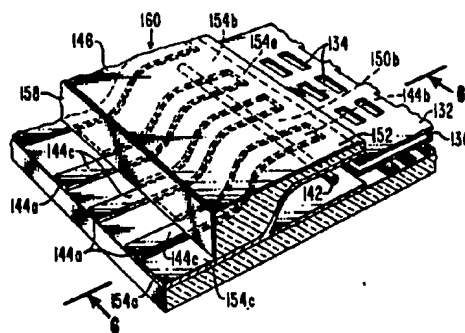
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54 Electrode interconnection in a flat panel display device.

57 In a display device having within an evacuated envelope, an electron beam guide (130, 132) an electron generating means (142) for generating beams of electrons directed along the guide, and a modulator structure (160), on which is disposed a plurality of pairs of opposed control electrodes (144, 150, 154), selected ones of the control electrodes which operate at a common potential, specifically isolation electrodes (150, 154), are interconnected by a busbar (154e). This interconnected electrode structure decreases the number of control electrodes which must extend (154c) from the evacuated envelope. The electron generating means (142) is shielded by the adjacent end of one of the guide plates (130) from the interconnecting busbar (154e) to prevent perturbation of the generated electron beams.



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ISOLATION BUSBAR FOR A FLAT PANEL DISPLAY DEVICE

The present invention relates to a flat panel display device and particularly to a display device having 5 electrode interconnecting means and shielding means therefor.

Some flat panel display devices have had a plurality of electrode lead-in terminals for modulation and isolation control electrodes within the device. One of the drawbacks of this kind of structure is that it requires an individual 10 connection to each isolation electrode lead-in terminal even though these electrodes are all held at a common, static voltage. The present novel structure reduces the total external control electrode connections, thus improving the reliability of the device by reducing the number of 15 vacuum feedthroughs and decreasing the number of independent isolation electrodes. This novel structure also provides a shielding means for preventing perturbation of the electron beams.

The present display device includes an evacuated 20 envelope containing means for generating and injecting beams of electrons into an electron beam guide. A modulator structure includes a separate pair of control electrodes which partially overlap the beam guide. Interconnecting means for biasing selected ones of the control electrodes 25 which operate at a common potential decreases the number of lead-in terminals through the evacuated envelope. A shielding means for attenuating the electric field emanating from the interconnecting means prevents perturbation of the electron beams generated by the electron generating means.

30 In the drawings:

FIGURE 1 is a perspective view, partially broken away, of a flat display device into which the present invention can be incorporated.

FIGURE 2 is a perspective view of a portion of the 35 modulator structure, line cathode and beam guide of the display device of FIGURE 1.

FIGURE 3 is a sectional view through a portion of the modulator structure, line cathode, and beam guide taken along line 3-3 of FIGURE 2.

40 FIGURE 4 is a top view of the back wall portion

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of the modulator structure taken along line 4-4 of FIGURE 3.

FIGURE 5 is a perspective view of another embodiment of modulator structure, line cathode and beam guide.

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FIGURE 6 is a sectional view through a portion of the modulator structure, line cathode and beam guide taken along line 6-6 of FIGURE 5.

FIGURE 7 is a bottom view of the modulator member showing the electrode pattern taken along line 7-7 of FIGURE 10 6.

Referring to FIGURES 1-4, one form of a flat display device of the present invention is generally designated as 10. The display device 10 comprises an evacuated envelope 12, typically of glass, having a display section 14 and an electron gun section 16. The envelope 12 includes a rectangular front wall 18 and a rectangular back wall 20 in spaced parallel relation with the front wall 18. The front wall 18 and the back wall 20 are connected by four side walls 22.

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A plurality of spaced, parallel support walls 24, are secured between the front wall 18 and the back wall 20 and extend from the gun section 16 to the opposite side wall 22. The support walls 24 provide internal support against external atmospheric pressure and divide the display section 14 into a plurality of channels 26. On the inner surface of the front wall 18 is a screen 28 composed of cathodoluminescent elements which may be of any well-known type presently used in cathode ray tubes. In a color display, for example, the phosphor screen in each of the 30 channels 26 alternates between red, green, and blue light-emitting phosphor strips or elements.

In each of the channels 26 is a beam guide assembly of the type described in U.S. Patent No. 4,088,920 to W. W. Siekanowicz et al., issued May 9, 1978, entitled 35 "Flat Display Device with Beam Guide." As shown in FIGURES 2 and 3, each of the beam guide assemblies includes a pair of spaced, parallel beam guide plates 30 and 32 extending transversely across the channel 26. Although not shown, the guide plates 30 and 32 also extend longitudinally along the channel from the gun section 16 to the 40

opposite side wall 22. The first beam guide plate 30 is adjacent and parallel to the back wall 20 of the envelope 12 and the second beam guide plate 32 is between the first beam guide plate 30 and the front wall 18. The second beam guide plate 32 has a plurality of apertures 34 therethrough with the apertures being arranged in rows transversely across and longitudinally along the channel 26. The first beam guide plate 30 has similar apertures 34 therethrough with each of the apertures in the first beam guide plate 30 being in alignment with a separate aperture 34 in the second beam guide plate 32. Each pair of longitudinal rows of the apertures in the beam guide plates forms a separate electron beam guide along the channel 26. Each of the guide plates 30 and 32 adjacent the gun section 16 may have the first bar 30a and 32a, respectively, i.e., the solid section of the plate between the end of the guide and the first transverse row of apertures, increased from a typical longitudinal dimension of 48 mils (1.22 mm) to 72 mils (1.83 mm) for a reason which will be made clear later.

A plurality of spaced, parallel conductors 40 are on the back wall 20. The conductors 40 extend transversely across the channels 26 with each conductor 40 extending along a separate transverse row of the apertures in the beam guide plates 30 and 32. The conductors 40 are strips of an electrically conductive metal, coated on or bonded to the back wall 20.

In the gun section 16 of the envelope 12 is a modulator structure 60 which includes the present novel interconnecting and shielding means. The gun section 16 includes a conventional line cathode 42 of a filament of a metal which will withstand high temperatures, such as tungsten, coated with an emissive material, such as an emissive oxide. The cathode 42 extends transversely across the end of the channels 26 and is positioned in a plane which is parallel and between the planes of the beam guide plates 30 and 32. The cathode 42 is held under tension, such as by springs (not shown) at the ends of the cathode. There may be separate cathodes across each

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of the channels 26, across several of the channels 26,  
or a single cathode across all of the channels.

The modulator structure 60 as shown in FIGURES 2  
5 and 3 includes the back wall 20 of the device on which is  
disposed a plurality of interleaved first control electrodes.  
As shown in FIGURE 4, the first control electrodes include  
discrete first modulation electrodes 44a and first  
isolation electrodes 50a and 54a. The first isolation  
10 electrodes 50a and 54a are interconnected by means of an  
isolation busbar 54d which extends transversely across the  
ends of the channels 26 (not shown). A first isolation  
electrode 54a, wider than the first isolation electrode  
50a, may be located at each end of the back wall 20 and  
15 between each triplet of first modulation electrodes 44a  
thus providing electrical isolation between adjacent channels  
26. The first modulation electrodes 44a are parallel to the  
first isolation electrodes 50a and 54a and extend from an  
edge of the back wall 20 toward and perpendicular to the  
20 isolation busbar 54d. Since only a single isolation  
electrode 54a extends from the evacuated envelope, the  
other isolation electrodes being internally interconnected,  
FIGURE 2 shows only one lead-in terminal 54c of isolation  
electrode 54a extending from an edge of the back wall 20  
25 toward and perpendicular to the isolation busbar 54d  
(not shown). This structure increases the reliability  
of the device by decreasing the number of electrode lead-in  
terminals which extend through the evacuated envelope. Both  
the first modulation electrodes 44a and the first isolation  
30 electrodes 50a and 54a extend across the back wall 20 a  
distance sufficient to partially overlap an end of the beam  
guide plate 30 without overlapping any apertures 34 in the  
plate 30. As shown in FIGURE 3, the isolation busbar 54d  
also partially overlaps the beam guide plate 30 without  
35 overlapping any of the apertures 34 in the plate 30. The  
isolation busbar 54d is shielded from the line cathode  
42 by the first bar 30a of guide plate 30.

The modulator structure 60 further includes  
a modulator member 46. The modulator member 46 has a  
40 substantially planar surface 52 disposed opposite from a

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-5-

RCA 73,063

smoothly curved, continuous surface 56 which includes two substantially flat portions 56a and 56b which lie in spaced apart parallel planes. A plurality of discrete interleaved second control electrodes are disposed on the curved surface 56. The second control electrodes include second isolation electrodes 50b and 54b and second modulation electrodes 44b.

Since in a color display device three beams of electrons may be generated and injected into each beam guide within a channel, a triplet of second modulation electrodes 44b may be formed having second isolation electrodes 50b spaced from and interleaved between the second modulation electrodes 44b. Second isolation electrodes 54b, wider than second isolation electrodes 50b, may be located at each end of surface 56 and between adjacent triplets thus providing electrical isolation between adjacent channels 26.

Typical widths of the various elements are as follows: isolation electrodes 50b, 100 mils (2.54 mm); isolation electrode 54b, 524 mils (13.31 mm); modulation electrodes 44b, 80 mils (2.03 mm); open spacing between adjacent electrodes, 10 mils (0.25 mm). Since the second electrodes 44b, 50b, and 54b on the modulator member 46 are aligned with and form opposing electrode pairs with the corresponding first electrodes 44a, 50a and 54a on the back wall 20, the widths of the first electrodes on the back wall 20 are identical to those of the second electrodes on the curved surface 56 of modulator member 46. The flat portion 56a of curved surface 56 comprises a sealing surface which contacts the back wall 20. The flat distal portion 56b of curved surface 56 partially overlaps one end of the beam guide plate 32 without overlapping any of the apertures 34 in the plate 32.

The first modulation and isolation electrodes 44a and 50a and the second modulation and isolation electrodes 44b and 50b comprise a mixture of vitreous glass frit, binder, and metal particles such as silver which may be sintered to bring about agglomeration of the vitreous glass frit and the metal particles. Sintering is well-known

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in the art. A commercially available mixture sold under the trademark DuPont 7713 ink may be used for the electrodes. The electrodes may be formed by any number of well-known

5 techniques such as silk-screening or photolithography.

The wider isolation electrodes 54a and 54b comprise the same mixture of vitreous glass frit, binder, and metal particles which may be sintered to bring about agglomeration of the vitreous glass frit and the metal particles as the

10 isolation electrodes 50a and 50b.

The novel isolation busbars 54d on the back wall 20 may be formed in the above-described manner used to form the control electrodes, or by any equivalent process such as coating or bonding electrically conductive strips 15 to the back wall 20. The isolation busbar 54d typically has a width of 20 mils (0.51 mm), and is typically spaced from the modulation electrodes 44a by about 16 mils (0.41 mm).

The modulator member 46 may be attached to the back wall 20 by thermally bonding together the vitreous 20 glass frit electrodes so that the first and second modulation electrodes 44a and 44b and the first and second isolation electrodes 50a and 50b and 54a and 54b are aligned and registered to form opposing pairs of electrodes. The spacing between opposing pairs of electrodes is typically  $102 \pm 0.5$

25 mils (about  $2.59 \pm 0.013$  mm). Since the second modulation and isolation electrodes 44b, 50b and 54b extend across the smoothly curved, continuous surface 56 of the modulator member 46, electrical connection is established between the first and second modulation electrodes 44a and 44b

30 and between the first and second isolation electrodes 50a and 50b, and 54a and 54b at the interface between the sealing surface 56a of the modulator member 46 and the back wall 20. The present modulator structure 60 provides a single electrode lead-in terminal 44c for each opposing 35 pair of modulator electrodes 44a and 44b and a single electrode lead-in terminal 54c for all of the interconnected opposing pairs of isolation electrodes 50a and 50b, and 54a and 54b. As shown in FIGURE 2, the electrode terminals 44c and 54c which are disposed on the back wall 20 between 40 surface 58 of the modulator member 46 and the edge of the



1 back wall 20 are continuations of the electrodes 44a and 54a.

In the operation of the display device 10, a high positive potential, typically about +300 volts, is applied to each of the conductors 40, and a low positive potential typically about +80 volts is applied to the beam guide plates 30 and 32. A very high positive potential, typically about 8-10 kV is applied to the phosphor screen 28. These potentials are with regard to the potential applied to the cathode 42. As described in the Siekanowicz et al. patent identified above, the potential differences between the beam guide plate 30 and the conductors 40, and between the beam guide plate 32 and the phosphor screen 28 create electrostatic fields which extend into the space between the beam guide plates 30 and 32 and confine electrons into beams flowing between the beam guide plates along each of the longitudinal rows of the apertures 34. The beams of electrons can be selectively deflected toward the phosphor screen 28 at selected points along the channels 26 by switching the potential applied to each of the conductors 40 to a negative potential, such as -100 volts. This will cause the beams to be deflected away from the negative conductor so that the beams will pass through the adjacent apertures 34 in the beam guide plate 32. The beams will then impinge on the phosphor screen 28 to provide a line scan of the phosphor screen.

The electron beams are generated in the gun section 16 by heating the cathode to its emission temperature, typically about 760°C, to cause the cathode to emit electrons. With a potential applied to the modulation electrodes 44a and 44b sufficiently negative with respect to the potential applied to the cathode 42, typically about 70 volts more negative, the electrons emitted from the cathode will be trapped within the gun structure. When the potential applied to any pair of the modulation electrodes 44a and 44b is switched to a less negative potential, typically about 10 volts negative with respect to the cathode, the electrons in the region of such modulation electrodes will flow toward the positively charged beam guide plates 30 and 32 in the form of a beam. The first modulation electrodes

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44a may be between adjacent first isolation electrodes 50a or between first isolation electrodes 50a and 54a while the second modulation electrodes 44b may be between adjacent second isolation electrodes 50b or between second isolation electrodes 50b and 54b depending upon the location of the modulation electrodes with respect to the channel. The control electrodes 44a, 44b, 50a, 50b, 54a and 54b extend over the edge of the guide plates 30 and 32 without overlapping the apertures 34 in plates 30 and 32. The isolation electrodes 50a and 50b, and 54a and 54b, are negatively biased with respect to the cathode, e.g., -100 volts d.c., thereby interspersing negative potential barrier regions along the cathode length. Since all the isolation electrodes 50a, 50b, 54a and 54b are held at a common potential, the reliability of the device may be increased by internally connecting the first isolation electrodes 50a and 54a by means of isolation busbar 54d, thus requiring only a single electrode lead-in terminal extending from the evacuated device for the negative isolation potential. This negative isolation potential superposes with the potential which circumscribes the cathode so that the net field intensity alternates in polarity along the length of the cathode. These alternating segments of field intensity along the length of the cathode 42 serve to form beamlets of electrons which can be independently modulated.

Since the cathode 42 is shielded from the isolation busbar 54d by first bar 30a of guide plate 30, the negative potential on busbar 54d has no deleterious effect on the electron beam trajectories from cathode 42 provided the width of the first bars 30a and 32a on guide plates 30 and 32, respectively, is increased from a typical longitudinal dimension of 48 mils (1.22 mm) to 72 mils (1.83 mm). The first bar 30a on guide plate 30 is thus able to conceal both a relatively wide, e.g., 20 mils, isolation busbar 54d and the edges of the control electrodes.

FIGURES 5-7 show a modulator structure 160 having a different control electrode pattern. In this embodiment, the modulator structure 160 is substantially identical to

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1 the modulator structure 60 discussed above except that  
the isolation busbar 154e connects second isolation  
electrodes 150b and 154b on modulator member 146. A  
5 sectional view of modulator structure 160 is shown in  
FIGURE 6. It is clear from FIGURE 6 that cathode 142 is  
shielded from isolation busbar 154e on modulator member  
146 by the first bars 132a of guide plate 132 so that a  
negative potential on busbar 154e does not produce a  
10 deleterious effect on the electron beam trajectories  
from cathode 142. This shielding occurs by increasing  
the width of the first bars 130a and 132a on guide plates  
130 and 132, respectively, from a typical longitudinal  
dimension of 48 mils (1.22 mm) to 72 mils (1.83 mm). The  
15 first bar 132a on guide plate 132 is thus able to conceal  
both the isolation busbar 154e and the edges of the control  
electrodes. FIGURE 7 is a bottom view of the electrode  
pattern on the surface 156 of modulator member 146. The  
dimensions of the electrodes shown in FIGURE 7 are substan-  
20 tially equal to the equivalent electrodes discussed above  
for modulator member 46 of modulator structure 60. In  
FIGURE 7, which is not to scale, the width of the isolation  
busbar 154e which extends along the top edge of FIGURE 7  
is typically 20 mils (0.51 mm).

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## 1 CLAIMS:

1. A display device having an evacuated envelope (12) with substantially parallel front and back walls (18, 20), an electron beam guide comprising a pair of guide plates (30, 5 32), each of said guide plates having a plurality of apertures (34) therethrough, a modulator structure (60) having a plurality of control electrodes (44, 50, 54) disposed as opposing pairs of electrodes partially overlapping said beam guide without overlapping said apertures, an electron 10 generating means (42) for generating beams of electrons extending between said opposing pairs of electrodes across one end of said beam guide, and a cathodoluminescent screen on the front wall (18), characterised by means (54d) interconnecting selected ones (50a, 54a) of said control electrodes which are to be biased to operate at a common 15 potential, thereby decreasing the number of control electrodes which extend from said evacuated envelope, and shielding means (30a) for attenuating the electric field emanating from said interconnecting means (54d) thereby 20 preventing perturbation of the electron beams generated by the electron generating means (42).

2. A display device in accordance with Claim 1 wherein the interconnected control electrodes (50a, 54a) are isolation electrodes and are characterised in that less 25 than all of them extends out of said evacuated envelope.

3. A display device in accordance with Claim 1 or 2, characterised in that the interconnecting means (54d) includes a busbar forming part of said modulator structure (60).

4. A display device in accordance with Claim 1 30 wherein said modulator structure (60) comprises a shaped support member (46) on which one set (44b, 50b, 54b) of

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- 11 -

RCA 73,063

said electrodes is disposed, and an opposing set (44a, 50a, 54a) of said electrodes is disposed on said back plate (20), each set including isolation electrodes and the device being  
5 characterised in that said interconnecting means comprises a busbar (54d, 154e), carried by at least one of said support members (46) and said back plate (20) and interconnecting said isolation electrodes disposed thereon.

5

5. A display device in accordance with Claim 4  
10 characterised in that less than all of said interconnected isolation electrodes extends (54c) out of said evacuated envelope.

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6. A display device in accordance with Claim 3, 4, or 5 characterised in that the said busbar partially  
15 overlaps said beam guide (30, 32) without overlapping any of said apertures (34), said busbar being substantially parallel to but non-coplanar with said electron generating means (42).

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7. A display device in accordance with Claim 6  
20 characterised in that said shielding means includes a first bar section (30a, or 32a) of at least one of said guide plates (30 or 32) for shielding said electron beams from said isolation busbar (54d, or 154e).

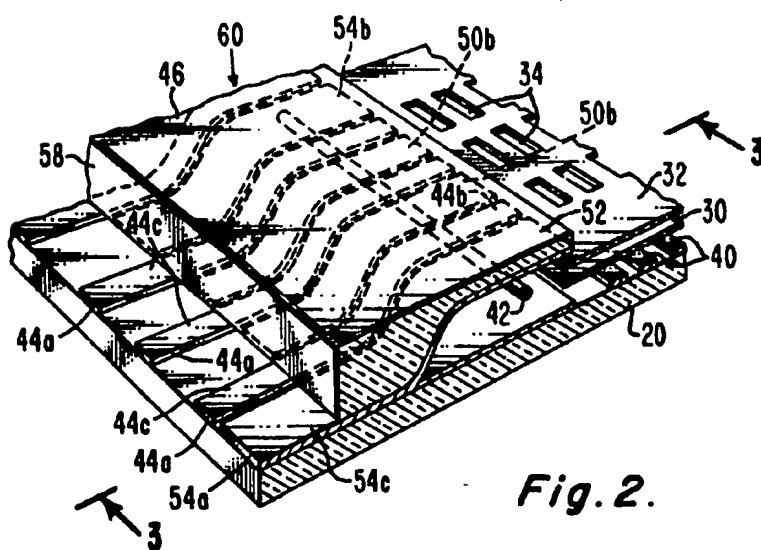
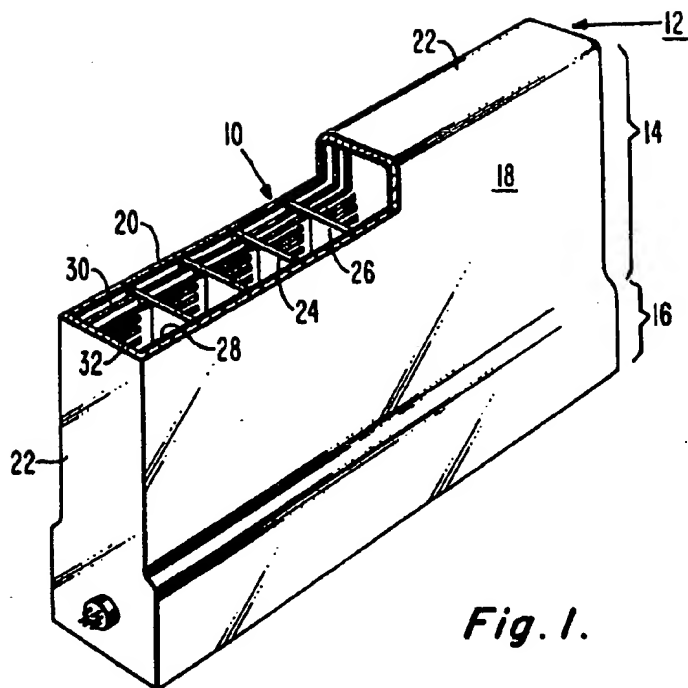
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**Fig. 4.**





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European Patent  
Office

## EUROPEAN SEARCH REPORT

Application number

EP 80300134.6

DOCUMENTS CONSIDERED TO BE RELEVANT			CLASSIFICATION OF THE APPLICATION (Int. Cl.) 3
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	
A	DE - A - 2 312 741 (FUJITSU) + Page 7, lines 18 to 23; page 9, lines 16 to 20; claim 1; fig. 1 and 4 + --		H 01 J 29/00 H 01 J 1/00
A	GB - A - 1 303 800 (SONY) + Page 2, lines 98 to 104; claim 3; fig. 4 + --		
A	US - A - 3 582 979 (KUPSKY) + Column 2, lines 46 to 60; column 3, lines 31 to 40; fig. 1 to 3 + --		TECHNICAL FIELDS SEARCHED (Int. Cl.) 3
A	CH - A - 556 605 (BATTELLE) + Column 4, lines 3 to 13; fig. 1 + --		H 01 J 29/00 H 01 J 31/00 H 01 J 9/00 H 01 J 1/00 H 01 J 17/00 H 01 J 19/00 H 01 J 43/00 H 01 J 61/00 H 01 J 5/00
A	DE - A - 2 325 318 (THE NATIONAL) + Page 2, lines 13 to 30; page 15, lines 21 to 29; page 16, lines 1 to 13; fig. 7 + --		
D,A	US - A - 4 088 920 (RCA) + Totality + ----		CATEGORY OF CITED DOCUMENTS
			X: particularly relevant A: technological background O: non-written disclosure P: intermediate document T: theory or principle underlying the invention E: conflicting application D: document cited in the application L: citation for other reasons  S: member of the same patent family, corresponding document
X	The present search report has been drawn up for all claims		
Place of search VIENNA		Date of completion of the search 26-03-1980	Examiner DIMITROW